

VexInject ACYGEL an injection system designed for sealing cracks and joints in concrete. Due to its very low viscosity (equivalent of water) it can be used to seal the finest cracks.

## PROPERTIES

- VexInject ACYGEL is a 4-component, very elastic, acrylic based injection system that is water-expanding and reacts into an elastic, durable gel.
- Good chemical resistance against many acids, bases, solvents, and fuels (check chemical resistance list)
- Non-toxic: does not contain acrylamide, methacrylamide, formaldehyde or solvents.
- Non-flammable.
- Excellent adhesion on mineral building materials such as concrete, cement and brick.
- Variable reaction time from few seconds to several minutes.
- High water retention capacity: when the injected cracks dry out due to temperature or ground water level fluctuations the gel will not crack easily
- The cured gel has excellent durability in wet-dry cycles.

## TECHNICAL DATA VexInject ACYGEL RESIN

<b>Color</b>	Blue Liquid
<b>Viscosity (20°C)</b>	5-30 mPa.s (depending on testing method)
<b>Density (20°C)</b>	1,15 - 1,2 g/cm <sup>3</sup>
<b>pH</b>	6,0-7,5
<b>Active parts</b>	40%
<b>Storage Temperature</b>	2 - 35°C

## VexInject ACYGEL ACCELERATOR

<b>Color</b>	Transparent Liquid
<b>Viscosity (20°C)</b>	< 30 mPa.s
<b>Density (20°C)</b>	1.05 - 1.11 g/cm <sup>3</sup>
<b>pH</b>	10 - 12
<b>Storage temperature</b>	0 - 35°C

Disclaimer. The information and the recommendations relating to the application and end use of this product are given in good faith and are based on the information provided by the manufacturer of the product and/or the Company's current knowledge and experience in connection with the product when properly stored, handled and applied under normal conditions and no liability of final function at the job site is assumed. In practice, the differences in materials substrates and actual size conditions are such that no warranty in respect of merchantability of or fitness for particular purpose, nor any liability by the Company will be accepted for misuse, misreading or derivation from recommended guidelines in respect of this product and the user shall determine the suitability of the product for his intended use and all risks and liability in connection therewith. The information contained in the brochure may change at any time without notice.

**VexInject ACYGEL NPS**

<b>Color</b>	White Powder
<b>Storage temperature</b>	2 - 35°C

**VexInject ACYGEL Mixture**

<b>Color</b>	Blue (reacted gel will turn amber)
<b>Viscosity (20°C)</b>	5-15 mPa.s (depending on testing method)
<b>Density (20°C)</b>	1.1 - 1.15 g/cm <sup>3</sup>
<b>pH</b>	6,0-7,5
<b>Elongation at Break (hardened)</b>	300%
<b>Water Absorption</b>	33%
<b>Min. application temp</b>	2 - 35°C

**REACTION TIMES**

% ACC	% NPS	Reaction time 20°C
5	0.25	24' 06"
10	0.15	10' 55"
10	0.5	3' 37"
10	1	1' 42"
10	2	1' 02"
10	3	50"
10	4	35"
10	5	29"

We advise the use of the VexInject AC RETARDER at temperatures as from 40°C if long reaction times should be required.

% ACC	% NPS	% Retarder	Reaction time 20°C
5	0.25	2	23' 05"
5	0.25	3	28' 03"
5	0.25	4	47' 02"

## APPLICATION

VexInject ACYGEL is an injection system designed for sealing cracks and joints in concrete. Due to its very low viscosity (equivalent of water) it can be used to seal the finest cracks. Setting time can be adjusted accordingly, which guarantees sealing in a variable application field:

- Sealing of cracks (from 0,05mm up to 4mm, depending on the strength of the counter pressure)
- Sealing of joints (recommended use of the VexInject ACYGEL)
- Curtain injection beneath slabs or brickwork in order to re-establish the waterproofing capabilities of the structure
- Injection of (re)injectable hoses
- Injection of failed membrane systems or injectable membrane systems
- Soil consolidation and creation of waterproof barriers

VexInject ACYGEL is compatible with the VexInject ACYGEL POLYMER component, which creates an extremely elastic and durable gel, with high resistance to fluctuating water tables.

## PROCESSING

### 1. Resin Preparation

Create 2 mixtures with the VexInject ACYGEL components in plastic buckets. When mixing the components, you should always use a wooden spatula:

#### Mixture 1:

20 kg VexInject ACYGEL RESIN +.. % VexInject ACYGEL ACCELERATOR (+ .. % RETARDER)

Depending on the ambient and structure temperature, the reaction times will vary (check 3. Technical data, Reaction times). The higher the temperature, the quicker the reaction time.



## 2. Substrate Preparation

Check the quality of the substrate, injection means increased pressure on the substrate, so the substrate needs to be of sufficient strength.

Determine the packers according to the injection technique, substrate dimensions and type of pump. According to the selected packer and injection technique, the holes in the substrate need to be drilled. Tighten the packers well in order to make sure the injected pressure is distributed.

The distance and pattern of the packers/bore holes depend on the substrate structure and the injection technique. Please consult your Vexcolt contact person for more information or the specific application manuals of the injection techniques.

## 3. Injection

Always use a 2-component stainless steel pump for acrylic injection resins. The 2 mixtures are mixed to a homogeneous mixture in the mixing head of the pump and inject in a 1-to-1 volume ratio.

We always advise to do an on-site trial in plastic cups in order to determine the reaction speed of the material.

The selected injection pressure is as low as possible. Start at the lowest point and increase until you see the resin flowing. Injection with low pressure ensure a deeper penetration of the resin and complete sealing of the structure.

Start injecting at the lowest point in case of a vertical application and at the widest point for a horizontal application. Open the valve of the gun, hold the pressure, and inject until the resin appears in the next packer. Stop pumping and proceed to the next packers. In order to make sure the material is penetrated in the full structure, opening and closing the valve and letting the material flow, can be advised. Continue the process until the whole structure is sealed.

## 4. Cleaning

As long as the acrylic components are liquid, they pumps can be rinsed with water. Hence we recommend to flush the pumps with water every time you stop the injection for more than 15min.

Packers can be removed and the boreholes can be sealing with a fast setting mortar.

**PACKAGING**

VexInject ACYGEL RESIN :	20 kg plastic jerry can 1000 kg IBC
VexInject ACYGEL ACCELERATOR :	2 kg plastic bucket 20 kg plastic jerry can
VexInject ACYGEL NPS :	0,050 kg plastic bottle 1 kg plastic bucket 25 kg bag
VexInject ACYGEL POLYMER :	20 kg plastic jerry can 1000 kg IBC

**SHELF LIFE**

12 months after production date in the original, unopened and undamaged packaging, according to the storage instructions of each component (see technical data of this sheet). If the following recommendations are not followed, the shelf life of the material cannot be guaranteed.

Acrylate materials are highly sensitive to UV-light and high and low temperatures.